



CATALOG  
**FiLAMENT**

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[www.idrtext.com](http://www.idrtext.com)



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# ABOUT US



We are a group of companies dedicated to increasing the value of the textile industry through innovation and the implementation of **cutting-edge projects**. Each of our companies is **specialized in specific sectors and industries**, with the mission of providing our clients with the most complete and specialized service possible.

Our vision is to contribute to **sustainable growth** through the strategic development of **brands in key sectors**, supported by **smart investments**. These fundamental principles are the foundation of our existence and guide every action we undertake.

At 2700 Group, we are fully committed to delivering the best in every step we take. We strive to build authentic and close connections with our clients, employees, and community, as we believe in the importance of **honesty** and open communication to foster strong and **trustworthy** relationships. Furthermore, we are constantly seeking ways to **optimize our processes** to provide efficient and high-quality service. These are the core values of our group, and they are present in all our companies.



Trading of **textile fiber**



Distribution of raw materials for the **bedding industry**

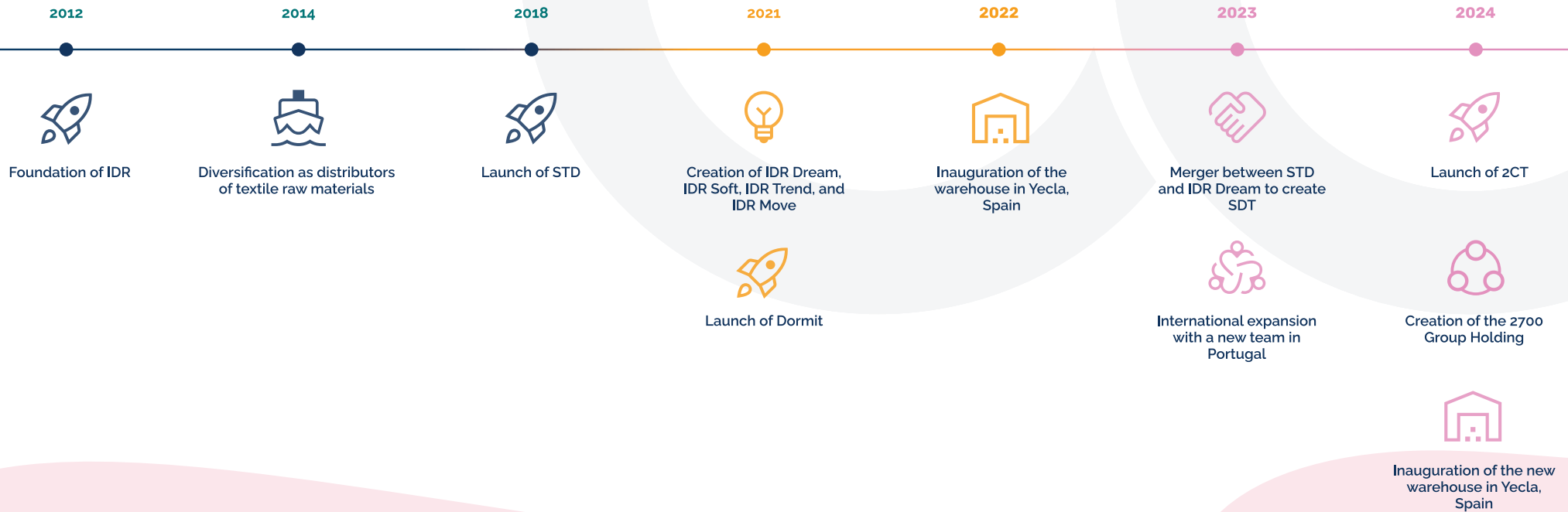


Specialized in the sale of **organic fibers**, as well as in **circular economy projects**

# OUR HISTORY



Since our beginnings as **specialized consultants in importation** to our recent advancements in **sustainability and textile solutions**, every step has been part of a journey of growth and continuous improvement.



# SERVICES



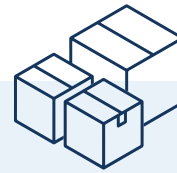
## WE ARE

A young and dynamic team of professionals from various fields dedicated to providing you with personalized advice.



## INNOVATION

Our dedication to innovation and continuous improvement constantly places us at the forefront of the latest industry trends.



## LOGISTICS

Our specialized logistics team works diligently to ensure the punctuality and up-to-date information of your orders.



## WAREHOUSE

We have our own warehouse, allowing us to maintain a large stock of your products, ensuring immediate availability and fast delivery.



## SHOWROOM

We invite you to visit our showroom and discover the quality and variety of our products, as well as the ideal solutions for your projects.



### **Mission**

To add value to the textile supply chain by facilitating differentiation for everyone we collaborate with.



### **Vision**

To be a reference for transparency in the textile industry, driven by innovation and sustainability.



### **Values**

Close to you, commitment, and transparency as the foundation of our relationships. Efficiency and innovation as the essential principles of everything we do.



# FILAMENT



Polyester filaments stand out in the textile industry for their **durability, versatility, and ease of maintenance**. With superior resistance to wear and fading, these filaments **ensure the longevity of products**. They are widely used in clothing, **home textiles, and industrial applications**, offering a reliable solution for various needs. Additionally, polyester's ability to adapt to different finishes and textures allows its use in a wide range of products, from fine fabrics to technical materials.

## TECHNICAL CHARACTERISTICS



**Durability:** High resistance to tension and abrasion, extending the product's lifespan.☑



**Low moisture absorption:** Dries quickly, ideal for sportswear and humid environments.



**Dimensional stability:** Maintains its shape and size even after multiple washes.



**Sustainability:** Available in recycled versions, contributing to reduced environmental impact.

# POLYESTER FILAMENT



Our **polyester filament** stands out in the textile industry for its versatility, durability, and adaptability, available in both **virgin** and **recycled** versions to meet the diverse needs of our clients.

**Virgin Polyester:** Available in **DTY** (Draw Textured Yarn) and **FDY** (Full Draw Yarn) types.

- **Virgin DTY:** This textured filament combines elasticity and softness, offering a feel similar to natural fibers with the advantage of greater durability. Ideal for everyday textiles, such as clothing and home textiles.
- **Virgin FDY:** High-tenacity, low-stretch filament designed to provide a smooth texture and glossy finish. Perfect for applications that require strength and stability, such as sportswear and technical textiles.

**Recycled Polyester:** Available in **Recycled DTY**.

- **Recycled DTY:** A sustainable option that maintains the strength and durability properties of virgin DTY, with a focus on reducing environmental impact. Ideal for responsible textile applications, such as sustainable fashion and long-lasting products.

All our polyester filaments offer excellent **dimensional stability** and **low moisture absorption**, enabling quick drying and easy maintenance.

# VIRGIN

## DTY (Draw Textured Yarn)



DENIER	FILAMENTS	PLY	SPECIFICATIONS	CONE WEIGHT	MOQ
50D	36F, 72F	1	SD	5.5 KGS	1 Pallet
75D	36F, 72F, 144F	1	Cationic	5.8 KGS / 6.0 KGS	1 Pallet
100D	36F, 48F, 96F, 144F	1	TBR, DDB, Cationic	5.8 KGS / 6.0 KGS	1 Pallet
150D	48F, 96F, 144F, 288F	1	TBR, Flat, DDB, Cationic	5.8 KGS / 6.0 KGS	1 Pallet
200D	96F, 288F	1	TBR, Flat, Cationic	5.8 KGS / 6.0 KGS	1 Pallet
300D	72F, 96F, 288F, 576F	1	TBR, Flat, DDB, Cationic	5.8 KGS / 6.0 KGS	1 Pallet
450D	144F, 192F	1	TBR, DDB, Cationic	5.8 KGS / 6.0 KGS	1 Pallet
600D	144F, 192F	1	TBR, DDB, Cationic	5.8 KGS / 6.0 KGS	1 Pallet

\* Available color palette

**SD:** Semi Dull / **Cationic:** Cationic yarn for special dyeing / **TBR:** Trilobal Bright  
**DDB:** Dope Dyed Black / **Flat:** Flat yarn without texture.

# VIRGIN FDY (Fully Drawn Yarn)



DENIER	FILAMENTS	PLY	SPECIFICATIONS	CONE WEIGHT	MOQ
45D/50D	36F, 72F	1	SD	6.5 KGS	1 Pallet
68D	36F, 72F, 144F	1	SD	6.5 KGS	1 Pallet
75D	36F, 48F, 96F, 144F	1	TBR, Flat	8.0 KGS	1 Pallet
100D	48F, 96F, 144F, 288F	1	TBR, Cationic	8.0 KGS	1 Pallet
150D	96F, 288F	1	TBR, Flat, Round, Cationic	8.5 KGS	1 Pallet
200D/300D	72F, 96F, 288F, 576F	1	TBR, Flat, Cationic	8.5 KGS	1 Pallet
450D/ 500D/600D	144F, 192F	1	TBR, Cationic	8.5 KGS	1 Pallet
120D/150D	48F	1	Medium/High tenacity	8.0 KGS	1 Pallet
210D/ 250D/ 300D/ 420D	72F	1	Medium/High tenacity	8.0 KGS	1 Pallet
500D	96F, 144F	1	Medium/High tenacity	8.0 KGS	1 Pallet

**SD:** Semi Dull / **Cationic:** Cationic yarn for special dyeing / **TBR:** Trilobal Bright  
**DDB:** Dope Dyed Black / **Flat:** Flat yarn without texture / **Medium/High tenacity:** Indicates the thread's resistance  
**Round:** Round cross-section.

# RECYCLED DTY (Draw Textured Yarn)



DENIER	FILAMENTS	PLY	SPECIFICATIONS	CONE WEIGHT	MOQ
30D	12F, 24F, 36F, 48F, 72F	1	SD	5.0 KGS / 6.0 KGS	1 Pallet
40D	48F, 72F	1	FD	5.0 KGS / 6.0 KGS	1 Pallet
50D	36F, 48F, 72F, 96F	1.2	SD	5.0 KGS / 6.0 KGS	1 Pallet
50D	36F, 72F	1.2	FD	5.0 KGS / 6.0 KGS	1 Pallet
75D	24F, 36F, 48F, 72F, 96F, 144F	1.2	SD	5.0 KGS / 6.0 KGS	1 Pallet
75D	144F	1.2	SD Flat	5.0 KGS / 6.0 KGS	1 Pallet
75D	36F, 72F	1.2	FD	5.0 KGS / 6.0 KGS	1 Pallet
75D	75F	1.2	TBR	5.0 KGS / 6.0 KGS	1 Pallet
100D	36F, 48F, 96F, 144F	1.2	SD	5.0 KGS / 6.0 KGS	1 Pallet
100D	96F, 144F	1.2	FD	5.0 KGS / 6.0 KGS	1 Pallet
100D	48F	1.2	TBR	5.0 KGS / 6.0 KGS	1 Pallet
120D	192F	1.2	SD Flat	5.0 KGS / 6.0 KGS	1 Pallet
150D	48F, 96F, 144F, 288F	1.2	SD	5.0 KGS / 6.0 KGS	1 Pallet
150D	228F	1.2	SD Flat	5.0 KGS / 6.0 KGS	1 Pallet
150D	144F	1.2	FD	5.0 KGS / 6.0 KGS	1 Pallet
300D	96F, 192F, 288F	1	SD	5.0 KGS / 6.0 KGS	1 Pallet
300D	96F	1	TBR	5.0 KGS / 6.0 KGS	1 Pallet

\* Available color palette

SD: Semi Dull / **Cationic**: Cationic yarn for special dyeing / **TBR**: Trilobal Bright / **DDB**: Dope Dyed Black / **Flat**: Flat yarn without texture

**Medium/High tenacity**: Indicates the thread's resistance / **Round**: Round cross-section / **FD**: Full-Dull

# NYLON



Our **nylon DTY** (Draw Textured Yarn) filament is known for its exceptional strength, elasticity, and softness, making it ideal for a wide range of textile applications that require durability and comfort. We offer both **virgin and recycled versions**, aligned with the industry's quality and sustainability standards.

**Virgin Nylon DTY:** This virgin version ensures high wear resistance, along with excellent shape retention and elasticity. Its soft texture and adaptability make it suitable for high-performance garments and heavy-use textiles, such as sportswear, outerwear, and durable textile accessories.

**Recycled Nylon DTY:** Committed to the environment, we offer recycled nylon DTY, which delivers the same elasticity and softness as its virgin counterpart, with the added benefit of reducing environmental impact. Perfect for brands looking to integrate sustainability into their products without compromising durability.

Both nylon DTY filament options offer excellent **tensile strength, elasticity, and low weight**, features that enhance comfort and extend the lifespan of the final product.

# VIRGIN DTY (Draw Textured Yarn)



DENIER	FILAMENTS	PLY	SPECIFICATIONS	CONE WEIGHT	MOQ
30D	12F, 24F	1	SD	1.5 kg / 4.5 kg	1 Pallet
	34F	1	SD, FD	1.5 kg / 4.5 kg	1 Pallet
	34F	2	SD	1.5 kg / 4.5 kg	1 Pallet
	36F	1	-	1.5 kg / 4.5 kg	1 Pallet
35D	12F	1	-	1.5 kg / 4.5 kg	1 Pallet
40D	12F, 24F, 34F	1	SD	1.5 kg / 4.5 kg	1 Pallet
	12F	1	DDB	1.5 kg / 4.5 kg	1 Pallet
	12F	2	SD	1.5 kg / 4.5 kg	1 Pallet
	34F	2	FD	1.5 kg / 4.5 kg	1 Pallet
	36F	1	-	1.5 kg / 4.5 kg	1 Pallet
45D	16F	1	-	1.5 kg / 4.5 kg	1 Pallet
50D	24F, 48F	1	SD	2 kg / 4.5 kg	1 Pallet
68D	24F	2	-	2 kg / 4.5 kg	1 Pallet
70D	24F	1	SD, DDB	2 kg / 4.5 kg	1 Pallet
	24F	4	-	2 kg / 4.5 kg	1 Pallet
	48F	1, 2	SD	2 kg / 4.5 kg	1 Pallet
	68F	1	SD, FD	2 kg / 4.5 kg	1 Pallet
	68F	2	SD	2 kg / 4.5 kg	1 Pallet
	68F	2	-	2 kg / 4.5 kg	1 Pallet
80D	24F	2	SD	2 kg / 4.5 kg	1 Pallet
100D	24F	2	SD	2 kg / 4.5 kg	1 Pallet
	36F	1, 2	SD	2 kg / 4.5 kg	1 Pallet
	36F	4	-	2 kg / 4.5 kg	1 Pallet
140D	48F	1, 4	-	2 kg / 4.5 kg	1 Pallet
	48F	2	SD	2 kg / 4.5 kg	1 Pallet

\* Available color palette. SD: Semi Dull / DDB: Dope Dyed Black / FD: Full-Dull

# RECYCLED DTY (Draw Textured Yarn)



DENIER	FILAMENTS	PLY	SPECIFICATIONS	CONE WEIGHT	MOQ
30D	12F, 24F	1	SD	1.5 kg / 4.5 kg	1 Pallet
	34F	1	SD, FD	1.5 kg / 4.5 kg	1 Pallet
	34F	2	SD	1.5 kg / 4.5 kg	1 Pallet
	36F	1	-	1.5 kg / 4.5 kg	1 Pallet
35D	12F	1	-	1.5 kg / 4.5 kg	1 Pallet
40D	12F, 24F, 34F	1	SD	1.5 kg / 4.5 kg	1 Pallet
	12F	1	DDB	1.5 kg / 4.5 kg	1 Pallet
	12F	2	SD	1.5 kg / 4.5 kg	1 Pallet
	34F	2	FD	1.5 kg / 4.5 kg	1 Pallet
	36F	1	-	1.5 kg / 4.5 kg	1 Pallet
45D	16F	1	-	1.5 kg / 4.5 kg	1 Pallet
50D	24F, 48F	1	SD	2 kg / 4.5 kg	1 Pallet
68D	24F	2	-	2 kg / 4.5 kg	1 Pallet
70D	24F	1	SD, DDB	2 kg / 4.5 kg	1 Pallet
	24F	4	-	2 kg / 4.5 kg	1 Pallet
	48F	1, 2	SD	2 kg / 4.5 kg	1 Pallet
	68F	1	SD, FD	2 kg / 4.5 kg	1 Pallet
	68F	2	SD	2 kg / 4.5 kg	1 Pallet
	68F	2	-	2 kg / 4.5 kg	1 Pallet
80D	24F	2	SD	2 kg / 4.5 kg	1 Pallet
100D	24F	2	SD	2 kg / 4.5 kg	1 Pallet
	36F	1, 2	SD	2 kg / 4.5 kg	1 Pallet
	36F	4	-	2 kg / 4.5 kg	1 Pallet
140D	48F	1, 4	-	2 kg / 4.5 kg	1 Pallet
	48F	2	SD	2 kg / 4.5 kg	1 Pallet

\* Available color palette. SD: Semi Dull / DDB: Dope Dyed Black / FD: Full-Dull

# ELASTANE



IDR Trend's elastane filaments stand out for their **high elasticity and durability**, making them an essential component for products that require flexibility and a perfect fit, such as fashion garments, sportswear, and technical textiles. This filament offers superior stretch and recovery resistance, maintaining the shape and comfort of garments during extended use.

We offer a **variety of denier** options to suit your specific needs: **15, 20, 40, 70, and 140 denier**.

If you need more information about our elastane filament options, **feel free to contact us**. We are here to help you find the right solution for your projects.



### Showroom (Yecla)

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